Safety Data Sheet



Revision Number: 004.3 Issue date: 06/20/2022

1. PRODUCT AND COMPANY IDENTIFICATION

Product name: LOCTITE EA 9658 060UNS AERO known as HYSOL EA 9658 .060 PSF

UNS

Product type/use: Adhesive for the Aerospace Industry

Restriction of Use: None identified

Company address: Henkel Corporation One Henkel Way

Rocky Hill, Connecticut 06067

IDH number: 866515

Item number:AF9121509Region:United States

Contact information: Telephone: +1 (860) 571-5100

MEDICAL EMERGENCY Phone: Poison Control Center

1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887

Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

WARNING: CAUSES SKIN IRRITATION.

MAY CAUSE AN ALLERGIC SKIN REACTION.

CAUSES SERIOUS EYE IRRITATION.

MAY CAUSE DAMAGE TO ORGANS THROUGH PROLONGED OR

REPEATED EXPOSURE.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A
SKIN SENSITIZATION	1
SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE	2

PICTOGRAM(S)



Precautionary Statements

Prevention: Do not breathe dust or fumes. Wash affected area thoroughly after handling. Contaminated

work clothing should not be allowed out of the workplace. Wear protective gloves, eye

protection, and face protection.

Response: IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several

minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if you feel unwell. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.

Storage: Not prescribed

Disposal: Dispose of contents and/or container according to Federal, State/Provincial and local

governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Aluminum	7429-90-5	30 - 60

IDH number: 866515 Product name: LOCTITE EA 9658 060UNS AERO known as HYSOL EA 9658 .060 PSF UNS Page 1 of 6

Tetraglycidyl diaminodiphenylmethane	28768-32-3	10 - 30
2-Propenoic acid, 2-methyl-, polymers with acrylonitrile, bisphenol A, butadiene, 3-carboxy-1-cyano-1-methylpropylterminated acrylo	1025019-42-4	10 - 30
dapsone	80-08-0	5 - 10
Epichlorohydrin-4,4'-isopropylidene diphenol resin	25068-38-6	5 - 10
Treated fumed silica	67762-90-7	1 - 5

^{*} Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

FIRST AID MEASURES

Inhalation: If inhaled, immediately remove the affected person to fresh air. If symptoms

develop and persist, get medical attention.

Skin contact: Remove contaminated clothing and footwear. Immediately wash skin

thoroughly with soap and water. If symptoms develop and persist, get medical

attention

Eye contact: In case of contact with the eyes, rinse immediately with plenty of water for 15

minutes, and seek immediate medical attention.

Ingestion: Get immediate medical attention. Do not induce vomiting. Never give anything

by mouth to an unconscious person.

Symptoms: See Section 11.

Treat symptomatically and supportively. Notes to physician:

5. FIRE FIGHTING MEASURES

Extinguishing media: Water spray (fog), foam, dry chemical or carbon dioxide.

Special firefighting procedures: Wear full protective clothing. Wear self-contained breathing apparatus.

Unusual fire or explosion hazards: May liberate large quantities of dense, foul-smelling smoke which may contain

unidentified toxic gasses.

Hazardous combustion products: Upon decomposition, this product emits carbon monoxide, carbon dioxide

and/or low molecular weight hydrocarbons. Oxides of nitrogen.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions: Prevent further leakage or spillage if safe to do so. Wear appropriate

protective equipment and clothing during clean-up. Do not allow product to

enter sewer or waterways.

Clean-up methods: Scrape up spilled material and place in a closed container for disposal.

Dispose of according to Federal, State and local governmental regulations.

7. HANDLING AND STORAGE

Handling: Avoid contact with eyes, skin and clothing. Wash thoroughly after handling. Do

not breathe fumes or dust from this material. Use only with adequate

ventilation. For industrial use only.

Storage: Keep container tightly closed and in a cool, well-ventilated place away from

incompatible materials.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

IDH number: 866515

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Aluminum	1 mg/m3 TWA Respirable fraction.	15 mg/m3 PEL (as Al) Total dust. 5 mg/m3 PEL (as Al) Respirable fraction. 15 MPPCF TWA Respirable fraction. 50 MPPCF TWA Total dust. 5 mg/m3 TWA Respirable fraction. 15 mg/m3 TWA Total dust.	None	None
Tetraglycidyl diaminodiphenylmethane	None	None	None	None
2-Propenoic acid, 2-methyl-, polymers with acrylonitrile, bisphenol A, butadiene, 3-carboxy-1-cyano-1-methylpropylterminated acrylo	butadiene, None None		None	None
dapsone	None	None	None	None
Epichlorohydrin-4,4'-isopropylidene diphenol resin	None	None	None	None
Treated fumed silica	10 mg/m3 TWA Inhalable dust. 3 mg/m3 TWA Respirable fraction.	15 mg/m3 TWA Total dust. 5 mg/m3 TWA Respirable fraction.	None	None

Engineering controls: Ventilation should effectively remove and prevent buildup of any dust

generated from the handling of this product.

Respiratory protection: When dusts or thermal processing fumes are generated and ventilation is not

sufficient to effectively remove them, appropriate NIOSH/MSHA approved

respiratory protection must be provided.

Eye/face protection: Safety goggles or safety glasses with side shields.

Skin protection: Wear impervious gloves for prolonged contact. Use of impervious apron and

boots are recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:Solid, FilmColor:GrayOdor:NoneOdor threshold:Not available.pH:Not applicableVapor pressure:NilBoiling point/range:Not applicable

Melting point/ range: Not applicable Specific gravity: Not applicable Vapor density: Not applicable Flash point: Not applicable Flammable/Explosive limits - lower: Not determined Flammable/Explosive limits - upper: Not determined Autoignition temperature: Not applicable Flammability: Not flammable. **Evaporation rate:** Not determined Solubility in water: Negligible Partition coefficient (n-octanol/water): Not determined **VOC** content: < 1 % (calculated) Viscosity: Not available. **Decomposition temperature:** Not available.

IDH number: 866515

10. STABILITY AND REACTIVITY

Stability: Stable at normal conditions.

Hazardous reactions: Polymerization may occur at elevated temperature or in the presence of incompatible

materials.

Hazardous decomposition

products:

Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low

molecular weight hydrocarbons. Oxides of nitrogen.

Incompatible materials: This product may react with strong acids or oxidizing agents. Alkalis.

Reactivity: Not available.

Conditions to avoid: Keep away from heat, ignition sources and incompatible materials.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects/Symptoms

Inhalation: May cause respiratory tract irritation.

Skin contact: This product may cause irritation to the skin. This product may cause an allergic skin reaction.

Eye contact: This product may cause irritation to the eyes.

Ingestion: Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Aluminum	Inhalation LC50 (Rat, 4 h) = > 0.888 mg/l Inhalation LC50 (Rat, 4 h) = > 2.3 mg/l	Central nervous system, Irritant, Lung
Tetraglycidyl diaminodiphenylmethane	Inhalation LC50 (Rat, 4 h) = > 30 mg/m3	Allergen, Blood, Central nervous system, Gastrointestinal, Irritant, Kidney, Liver, Mutagen, Nervous System
2-Propenoic acid, 2-methyl-, polymers with acrylonitrile, bisphenol A, butadiene, 3-carboxy-1-cyano-1-methylpropyl-terminated acrylo	None	No Records
dapsone	None	Allergen, Blood, Eyes, Irritant, Kidney, Nervous System, Skin
Epichlorohydrin-4,4'-isopropylidene diphenol resin	None	Allergen, Irritant
Treated fumed silica	None	Irritant

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Aluminum	No	No	No
Tetraglycidyl diaminodiphenylmethane	No	No	No
2-Propenoic acid, 2-methyl-, polymers with acrylonitrile, bisphenol A, butadiene, 3-carboxy-1-cyano-1-methylpropyl-terminated acrylo	No	No	No
dapsone	No	No	No
Epichlorohydrin-4,4'-isopropylidene diphenol resin	No	No	No
Treated fumed silica	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

IDH number: 866515

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Dispose of according to Federal, State and local governmental regulations.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name:Not regulatedHazard class or division:NoneIdentification number:NonePacking group:None

International Air Transportation (ICAO/IATA)

Proper shipping name: Not regulated Hazard class or division: None Identification number: None Packing group: None

Water Transportation (IMO/IMDG)

Proper shipping name: Not regulated Hazard class or division: None Identification number: None Packing group: None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed as active or are exempt from listing on the Toxic Substances

Control Act (TSCA) inventory.

TSCA 12 (b) Export Notification: None above reporting de minimis

CERCLA/SARA Section 302 EHS: None above reporting de minimis.
CERCLA/SARA Section 311/312: Immediate Health, Delayed Health

CERCLA/SARA Section 313: This product contains the following toxic chemicals subject to the reporting requirements of

section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40

CFR 372). Aluminum (CAS# 7429-90-5).

California Proposition 65: This product contains a chemical known in the State of California to cause cancer. This

product contains a chemical known to the State of California to cause birth defects or other

reproductive harm.

Canada Regulatory Information

IDH number: 866515

CEPA DSL/NDSL Status: One or more components are not listed on, and are not exempt from listing on either the

Domestic Substances List or the Non-Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 3,8,11

Prepared by: Regulatory Affairs

Issue date: 06/20/2022

DISCLAIMER: The data contained herein are furnished for information only and are believed to be reliable. However, Henkel Corporation and its affiliates ("Henkel") does not assume responsibility for any results obtained by persons over whose methods Henkel has no control. It is the user's responsibility to determine the suitability of Henkel's products or any production methods mentioned herein for a particular purpose, and to adopt such precautions as may be advisable for the protection of property and persons against any hazards that may be involved in the handling and use of any Henkel's products. In light of the foregoing, Henkel specifically disclaims all warranties, express or implied, including warranties of merchantability and fitness for a particular purpose, arising from sale or use of Henkel's products. Henkel further disclaims any liability for consequential or incidental damages of any kind, including lost profits.

This Safety Data Sheet has been generated based on OSHA Hazard Communication Standard (29 CFR 1910.1200) and provides information in accordance with U.S. federal law only. No warranty or representation of any kind is given with respect to the substantive or export laws of any other jurisdiction or country. Please confirm that the information provided herein conforms to the substantive export or other law of any other jurisdiction prior to export. Please contact Henkel Product Safety and Regulatory Affairs for additional assistance.